

A Simple Splat-Cooling Equipment

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A Splat-cooling equipment is described which uses three LPT 100 B optotransistors with high commuting speed to detect the falling drop and to trigger a moving cylinder against a fixed block.

È descrito um equipamento de "splat-cooling", o qual usa três optotransistores LPT 100 B com alta velocidade de comutação para detectar a gota que cai e para disparar um cilindro móvel contra um bloco fixo.

The large range of technical applications of amorphous semiconductors is the origin of the continuously increasing interest in amorphous solids. Several methods are available for their production. The most common ones are based either on the quick cooling of a liquid or on the sublimation of a gas onto a cooled amorphous substrate. Other methods include cooling by bombardment with inert gas ions, high energy neutron irradiation, chemical precipitation from solutions, etc..

Duwez and Willens¹ developed a quenching method which consists essentially in projecting a drop at high velocities against a metallic wall. A higher cooling rate can be obtained by squashing the drop between two metallic blocks, of good heat conducting material (Dixmier and Guinier)². Shirigu et al.³ evaluated the cooling rate and found that if the blocks are cooled with liquid nitrogen, values of 10^8 K/s may be attained.

Here we report the development of equipment where the material is cooled between two metallic cylindrical blocks, M and M' , at room temperature, one of them fixed (Fig. 1). When the receptacle RP which contains the molten metal rotates, a drop falls, under gravity, through a fixed hole. For synchronizing the fall of the drop with the squashing between the cylinders, an electronic detection system is used. During the fall the drop interrupts a focused light beam which falls on an optotransistor. The optotransistor then passes from the saturated state to the

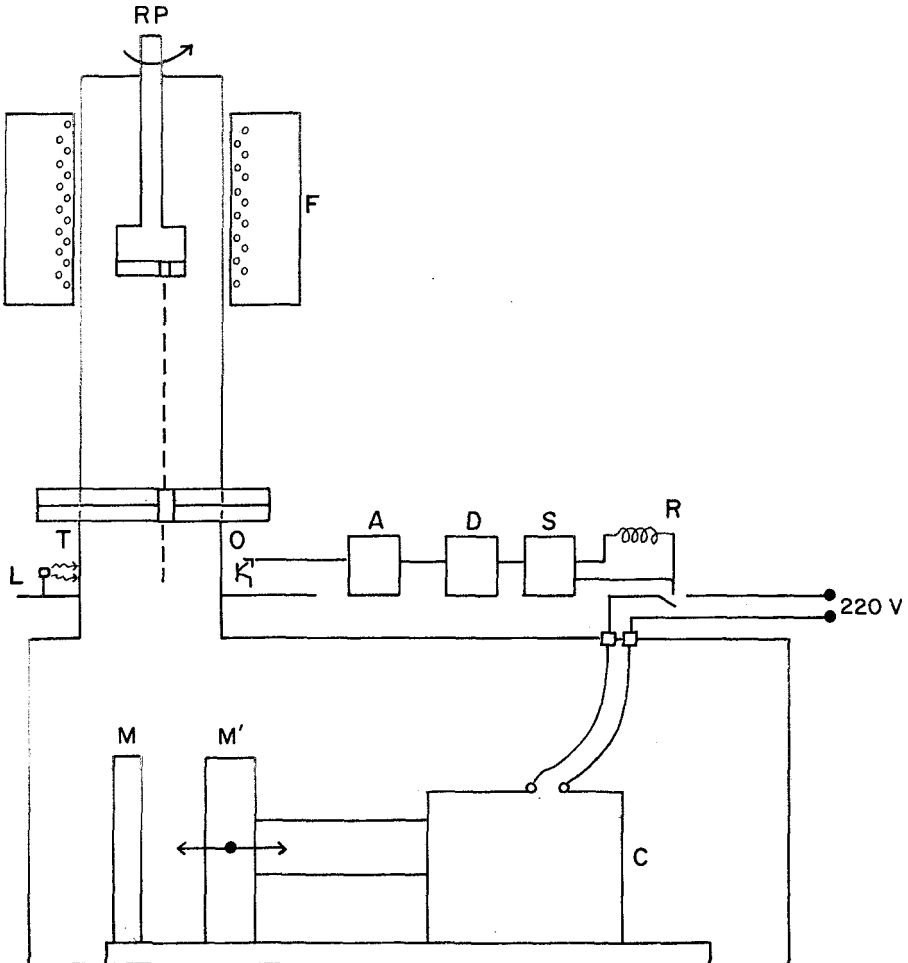


Fig. 1 - Diagram of splat-cooling equipment. F = furnace; RP = receptacle; T = "Lucite" tube; L = light bulb; O = optotransistor; A = amplifier; D = delay; S = shaping; R = relay; C = coil; M, M' = metal blocks.

cutting state, and produces a signal which actuates the squashing mechanism. To increase the effective detection zone three optotransistors can be used instead of one, being enough the switching of one of them to trigger the system (Fig.2). The detection system is external to the Lucite tube T. The whole mechanical part of the system shown in the diagram is enclosed in an inert atmosphere

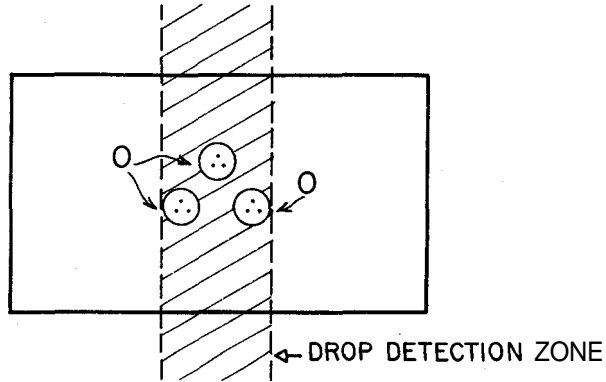


Fig.2 - View of the three optotransistors O as seen from the light bulb. Drop detection zone is shaded.

Figures 3 and 4 show a block diagram of the system and the electronic circuit. For the excitation, a 0.5 watt light bulb L with a lens was used. As detectors high commuting velocity ($2.8 \mu s$) LPT 100 B optotransistors O, with an attached condensing lens were used. Its highest sensitivity lies in the 8000 \AA region and falls off further than $13,000 \text{ \AA}$. For the materials (Sn-Pb alloys) and temperatures ($500^{\circ}C$) at which we are working the wave length of the thermal radiation emitted by the drop

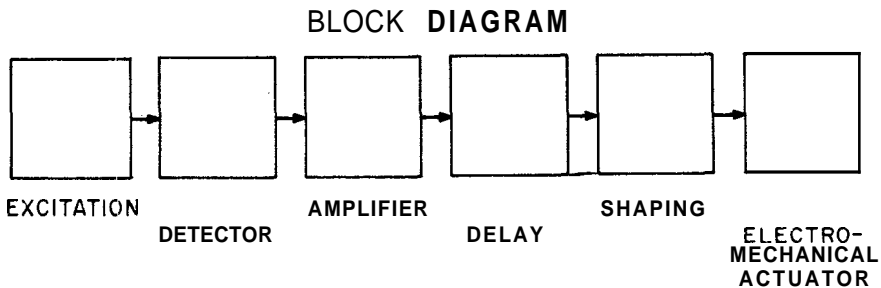


Fig. 3 - Block diagram.

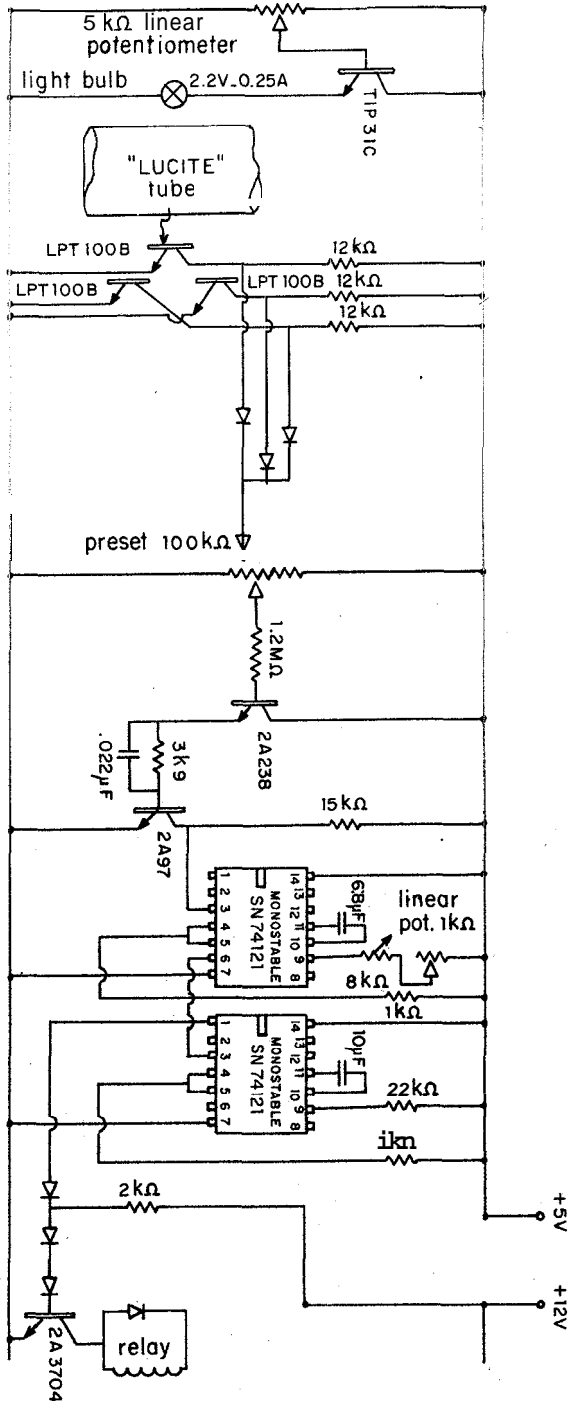


Fig. 4 - Electronic circuit.

is not short enough to **saturate** the optotransistors, even when **interrupting** the light **beam** and therefore the change of state occurs. The signal generated by any of the optotransistors is amplified and delayed with a monostable SN 74121 (with **negative** edge triggering) with a 50 ns wide pulse. A **potentiometer** **allows** the output pulse to be delayed. The **required** pulse **width** for actuating the relay is obtained with a second **monostable** which is triggered with the **negative** part of the output pulse of the first monostable. The relay provides A.C. current to a **coil** which actuates the piston. Should the path of the drop be very long **it is better** to use a D.C. **device** to actuate the piston. The device as described was used successfully with paths of the order of 40 cm. The cooling rate has not **been** measured but can be estimated as $10^5 - 10^6$ K/s on hand of previous **experiments** with similar piston and **anvil** equipment.

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